## INSTALLATION INSTRUCTIONS FOR DYNOMAX KIT: 39447

2009-05 Toyota Tacoma Access, Double Cab, 4.0L, 2 & 4 W.D. - Single Exhaust

**DANGER WARNING:** SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

## NOTE: Read all instructions before starting any work.

- 1. Remove the O.E. or other exhaust from behind the catalytic converters. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
- Install DynoMax intermediate pipe 55511. NOTE: Please cut off 13" from the outlet end of 55511 if installing this system on an Access Cab or short box Double cab. If required, replace the original inlet gasket with the 31639 gasket included in kit. Slightly tighten the flange nuts on the inlet end.
- 3. Install DynoMax Ultra Flo Welded muffler **17219** with the center connection of the muffler as the inlet and with with the off-set connection of the muffler on the driveshaft side. Also install clamp-on rod hanger **36427** on the intermediate pipe to muffler connection. Finger tighten this clamp.

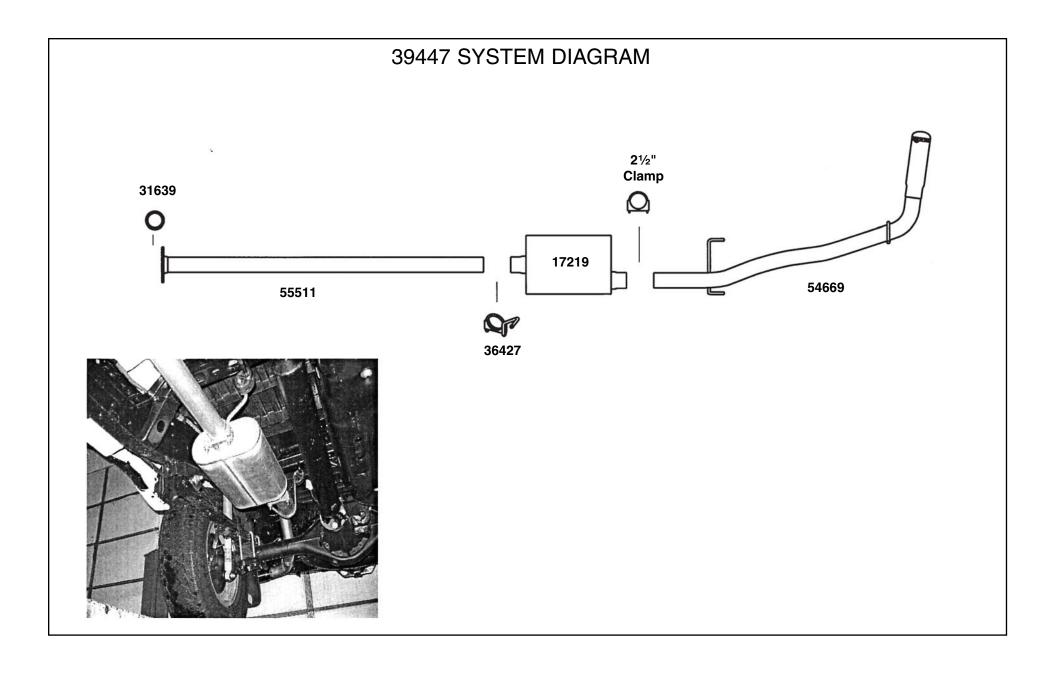
- 4. Install DynoMax tail pipe **54469**. Be sure to insert the metal rod hangers into the rubber isolators. Slightly tighten the 2½" clamp that connects the tail pipe to the muffler outlet. See the system diagram on the back page of these instructions & the installed system photograph.
- 5. Beginning at the inlet end, align the system components and fully tighten all the clamps.

## KIT CONTAINS:

- (1) 17219 ULTRA FLO WELDED MUFFLER
- (1) 55511 PIPE
- (1) 54669 PIPE
- (1) 36427 CLAMP-ON HANGER
- (1) 31639 GASKET
- (1) 2<sup>1</sup>/<sub>2</sub>" BAND CLAMP
- (1) 709092 INSTRUCTION SHEET



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